

### Lift-Knife-Holder

2 x headless screw M4 x 8 (knife attachment)  
2 x Square nut block M4 x 8 x 6 x 2 (knife attachment)  
1 x M6 stop nut

### Motor Mount

6 x Screws to motor M3x10  
1 x clamp screw M5 x 35 with 2 washers and 1 nut

### Hub

1 x headless screw M4 x 8 (on motor shaft)  
3 x Square nut block M4 x 8 x 6 x 2

### Centre-Hub

2 x pan head screws M4 x 25  
(connection to hub)

### Hub-Wheel

### Lift-Cover-Plate

### Cover-Plate-Wear-Part

Version V2 with a bottle guide  
Version V2 without a bottle guide

### Lift-Centre-Bolt

1 x Cheese-head screw M6x30 with washer  
(to screw up the knife-holder)

Depending on 3D Printer accuracy  
add. self-cut paper layers  
(free running lift adjusting wheel)

### Lift-Mounting-Plate

### Lift-Adjusting-Wheel

### Lift-Guide-Tube

### Lift-Guide-Tube

If needed to pull down the  
center bolt with an elastic band

Base Plate  
e.g. 100x400

**Note: Lift installation requires  
a 50-55mm core drill**

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#### **PETamentor alternate parts**

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